

Split

Work Order ID 143711-2

143711

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March 21, 2016 3:36:25 PM

Item ID: D3783-043

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Longitudinal Brace Assembly

Start Date: 3/28/2016 Start Qty: 16.00

16

Cust Item ID:

Required Date: 4/8/2016 Req'd Qty: 16.00

16

Customer:

Reference:

20160321

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3783	Rev A								
100	Pick Kit	0.00							
100									
Packaging	Memo	0.00							
Packaging									
110	Small Fab	0.00							
110									
Small Fab	Memo	0.02							
Small Fab	1-assemble as per dwg D3783								
120	QCS- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.01							
Quality Control									

Cancel Split

Work Order ID 143711

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143711

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Item ID: D3783-043

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Longitudinal Brace Assembly

Stop

NS2

Start Date: 3/28/2016 Start Qty: 16.00

16

Cust Item ID:

Required Date: 4/8/2016 Req'd Qty: 16.00

16

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.03							
Quality Control									

U 1605-26

Picklist Print

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Work Order ID: 143711

143711

Parent Item: D3783-043

D3783-043

Parent Item Name: Longitudinal Brace Assembly

Start Date: 3/28/2016

Required Date: 4/8/2016

Start Qty: 16.00

Required Qty: 16.00

Comments: IPP Rev:A 08-05-19 new issue DD verified by:ec
IPP Rev:B 08-06-17 rev.a as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN5-13A		Purchased	No			110	Each	51.0000	1	16			

AN5-13A

BOLT

Location	Loc Qty	Loc Code
CA	2	
m129682	2	
GA	11	
122800	11	
ST338	38	
m132803	18	
m134497	20	

D3765-1

Manufactured No

110 Each 0.0000 1 16

D3765-1

Clevis

D3769-3

Manufactured No

110 Each 0.0000 1 16

D3769-3

Tube

MS21042L5

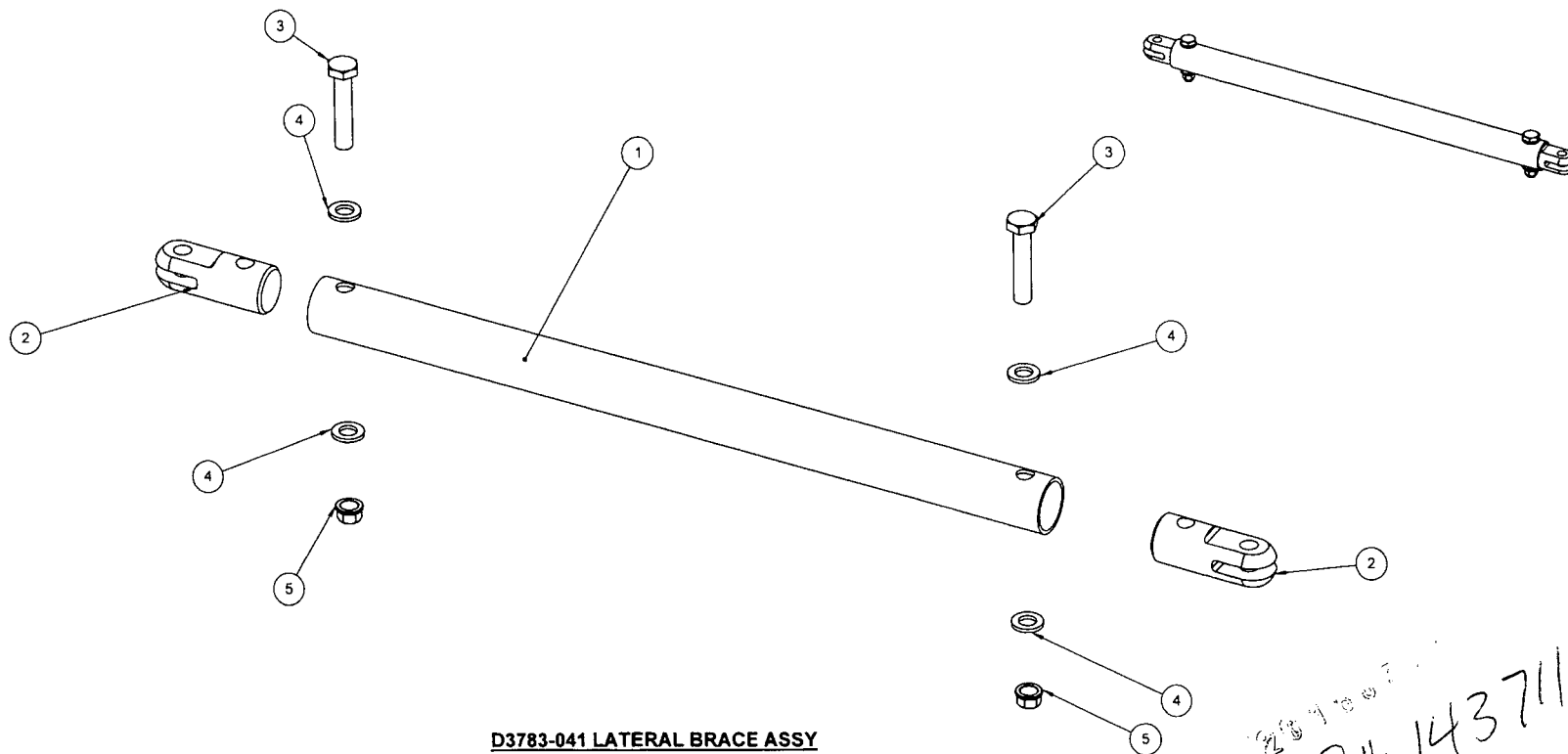
Purchased No

110 Each 407.0000 1 16

MS21042L5

Nut

Location	Loc Qty	Loc Code
GA	140	
m127813	140	
ST303	267	
m134055	267	



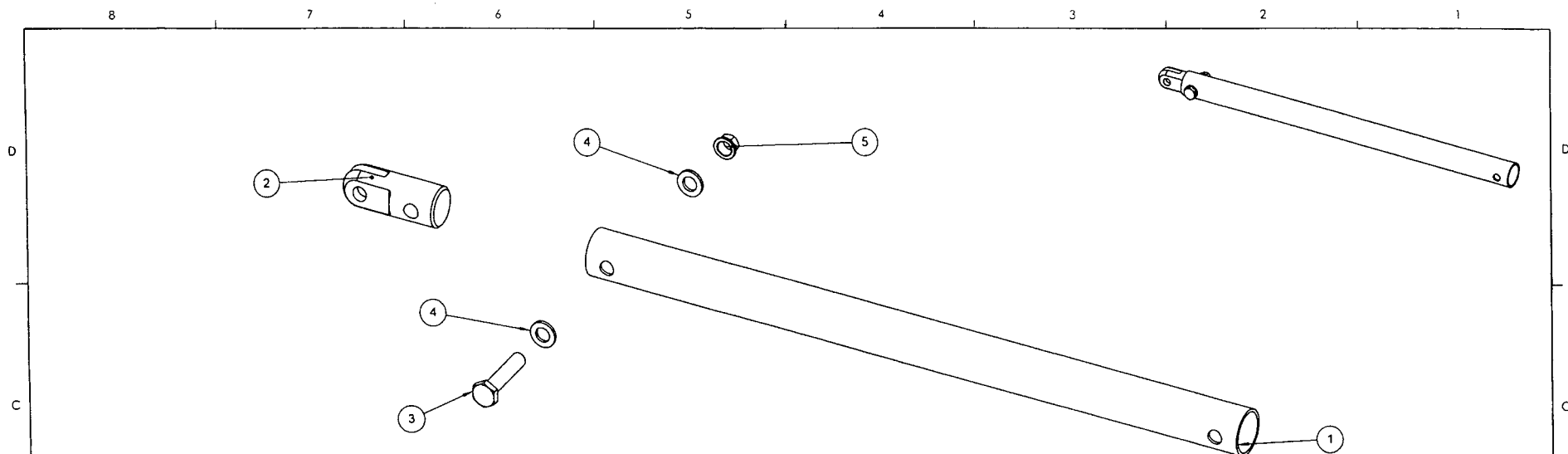
D3783-041 LATERAL BRACE ASSY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-041)
1	D3769-1	TUBE	1
2	D3765-1	CLEVIS	2
3	AN5-13A	BOLT	2
4	NAS1149D0568J	WASHER (AN960JD516)	4
5	MS21042L5	NUT	2

NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.52 lbs

RELEASED
 08-06-16/10

A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
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DE APPR.		BRACE ASSEMBLY	NTS
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D3783-043 LONGITUDINAL BRACE ASSY

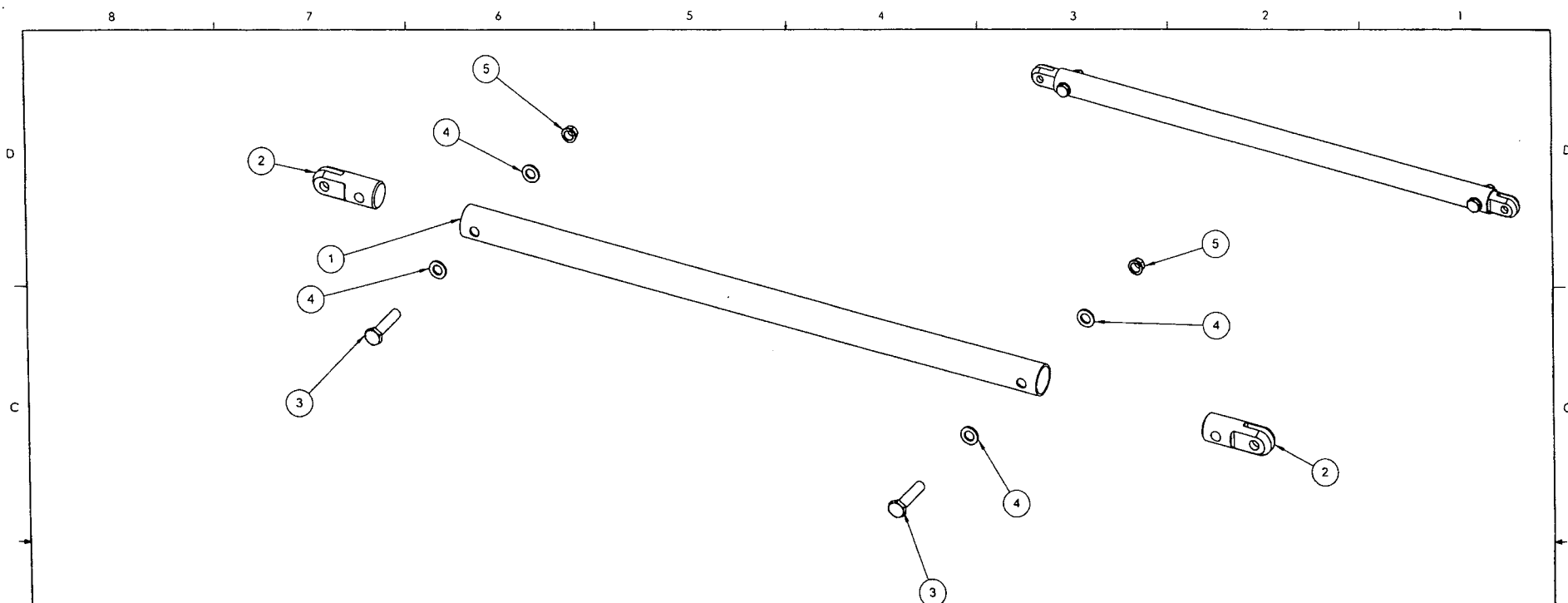
ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3769-3	TUBE	1
2	D3765-1	CLEVIS	1
3	AN5-13A	BOLT	1
4	NAS1149D0568J	WASHER (AN960JD516)	2
5	MS21042L5	NUT	1

RELEASED
08-06-16

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.41 lbs

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D3783-045 ANGLE BRACE ASSY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-045)
1	D3769-5	TUBE	1
2	D3765-1	CLEVIS	2
3	AN5-13A	BOLT	2
4	NAS1149D0568J	WASHER (AN960JD516)	4
5	MS21042L5	NUT	2

RELEASED
08-06-14

NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.63 lbs

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